

PRODUCT INFORMATION

Metric & SI unit

Acetal Copolymer
KEPITAL®

KOREA ENGINEERING PLASTICS CO., LTD.

F25-63

A medium-low viscosity grade for injection molding of anti-static purpose.

Property	Test Method	Unit	Value
Physical			
Density	ISO 1183	g/cm ³	1.41
Melt flow rate	ISO 1133	g/10min	15
Thermal			
Deflection temperature 1.8MPa	ISO 75-1,2		95
Flammability	UL94	—	HB
Mechanical			
Tensile strength 23	ISO 527-1,2	kg _f /cm ² (MPa)	640 (63)
Nominal strain at break 23	ISO 527-1,2	%	32
Flexural strength 23	ISO 178	kg _f /cm ² (MPa)	870 (85)
Flexural modulus 23	ISO 178	10 ⁴ kg _f /cm ² (MPa)	2.55 (2,500)
Charpy notched impact strength	ISO 179/1eA	kg _f · cm/cm (kJ/m ²)	6.1 (6.0)
Electrical			
Surface resistivity	IEC 60093	Ω	1 10 ¹²
Volume resistivity	IEC 60093	Ω · cm	1 10 ¹¹
Dielectric strength	IEC 60243-1	kV/mm	19
Molding shrinkage (//Direction) t3mm, Φ 100mm		%	2.0

Properties are subject to change with a new knowledge and development.

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